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Standard and Custom Lift Stations

Aqua Pro Pump Systems lift stations are offered in a variety of basin sizes, pump sizes, and configurations depending on the application. Professional contractors can save 30 to 80 labor hours on a commercial installation while reducing their liability and headaches. At the same time increase the reliability by purchasing a complete packaged system built by the professionals.

PERFORMANCE

- Flows to 6,000gpm +
- Heads to 270' +
- Basin Size: 10' Inside Diameter and 20' Depth

APPLICATIONS

- Sewage
- Storm Water
- Specialty
- Effluent



ENGINEERED SYSTEMS TO FIT ALMOST EVERY APPLICATION!

PUMP SYSTEM FEATURES and BENEFITS



- Simplex and Duplex configurations available
- High quality filament wound fiberglass basin with anti-flotation insert
- Basin sizes 18" 120" diameter to 20'+ deep (meets ASTM D3753-99 requirements)
- Valve vaults, attached or detached (available upon request)
- · Non-skid fiberglass, steel, aluminum, and H20 covers (gasketed, water tight seal)
- Quiet ball type check valve (sewer rated)
- Buna rubber mechanical or "push" type entry and discharge hubs
- Schedule 40 galvanized steel or stainless steel guide rails

- PVC ball type or ductile iron (AWWA) gate type isolation valves
- Easy service PVC Schedule 80 union
- Cast iron or stainless steel base elbow for easy lift-out of pump
- PVC Schedule 80 plumbing
- Mushroom style vent cap for remote mounting
- Stainless steel float bracket
- High impact PVC mechanical float switches with cable weight (non-mercury floats)
- All stainless steel fasteners
- Buoyancy calculations available for high water table areas
- Vented manifold to prevent air locking

PUMPS and EQUIPMENT

Pumps available in 1/3hp to 100hp+

- Type: submersible, grinder (1.3 10hp), cutter, multistage, trash, positive displacement, etc.
- Single seal, dual seal car/cer, sil car/sil car, and specialty
- Explosion proof (Class I, Division I, Groups C and D)
- High temperature
- Impellers in a variety of types and configurations including: stainless steel, cast iron, high chrome, vortex, single vane, dual vane, proprietary, etc.

Macerators

- With lift-out assemblies, in-line, and in-vault
- Immersible motors
- Cutter life of five years plus

Catch Baskets

- For use in high debris applications
- Stainless steel
- In basin with lift-out assembly

NOTE: other basin sizes and types, pumps, and configurations available with customized systems for specific applications (consult factory).



CONTROL PANELS





Features:

- Simplex and Duplex configurations
- Multi-voltage rated (1P and 3P)
- Heavy duty hand-off-automatic switches
- Green pump run indicator
- Red alarm beacon
- Alarm horn (95dB)
- Test/Silence switch
- Heavy duty IEC motor contactors
- Clearly labeled terminal blocks
- Type 4X Polycarbonate enclosure
- UL® 508A Listed

Custom Control Panel Options:

- Clear Cover
- Beacon Flashing or Steady
- Pump Seal Fail Alarm
- Pump Thermal Overload Alarm
- Intrinsically Safe
- Enclosure Types: Fiberglass, Reinforced Steel, and Stainless Steel
- Enclosures Available: Type 1, 3, 3R, 4, 4X, and 12